

Your partner in promotional bottles!

You may already have used a Bottle Promotions sports bottle. It wouldn't be surprising, as we have been the sector specialist in the production and printing of drinking bottles for more than 25 years. Our factory, which has been awarded Sedex certification, is equipped with state-of-the-art injection moulding machines that produce high-quality drink bottles. The bottles then go to our ISO-certified printer, who completes them with printing of the same top quality. The entire production process is carried out in the Netherlands, where our enthusiastic and dedicated team are ready to deliver your powerful promotional product. This, together with our good price/quality ratio and short delivery times, enables us to distinguish ourselves from the competition!

In this brochure you find information about our bottle range and accessories. We manufacture three bottle models:

The Fuse, Shiva and Source. These are all available in a range of versions.

Find your bottle Mix match & customize



Can be compared to digital imprints



including transport



High quality polyethylene BPA free



Polyethylene according to EU law



Dishwasher safe up to 40 degrees



Produced and printed in the Netherlands



100% recyclable material

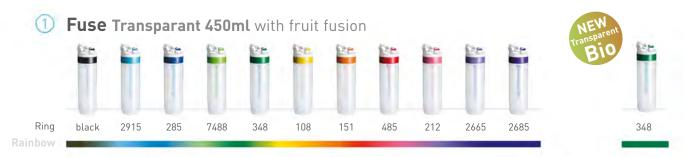


Bio solutions



Refillable no PET bottle

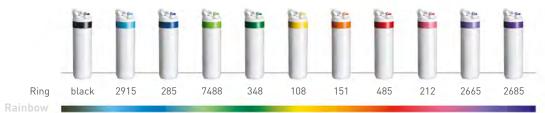
Tacx bottles are available in 3 models



Fuse Transparant black 450ml with fruit fusion



Fuse White 450ml without fruit fusion



2 Shiva 500ml & 750ml Iconics

white pearl transp. silver 430 black transp. black tran

Shiva Bio 500ml & 750ml Sence of earth



Shiva 02 500ml made from sugarcane



3 Source 500ml & 750ml Classic



Indicated PMS references do not reflect an exact colour match.

Carriage

1 Fuse White 450ml



Fuse Antracite (pms 440) 450ml



Fuse Fruit Fusion Stick



Painhow

(2) Shiva Original screw cap 500ml & 750ml



Shiva XT extended pull lid 500ml & 750ml



Shiva Premium Shanti menbrane cap 500ml & 750ml



(3) Source 500ml & 750ml





Cap option

Biodegradable

ased Accessories

Inspiration

Bio bottle



The Bio Bottle is made from biodegradable plastic that degrades naturally. Composting begins in a landfill facility, the process takes 1-5 years. Custom colours available from 5.000 pcs. Attention! Other cap options are possible, but they are not bio!

Fuse Bio is 75% biodegradable.



Bio Bottle, Approved by Nature





ge Cap opt

Biodegradable

Biobased

Accessories

Inspiration

Shiva 02



This bottle is made from sugarcane. Sugarcane is a renewable raw material that contributes to the reduction of greenhouse gas emissions!

It's actually quite simple: growing sugarcane captures CO2 from the air. Ethanol extracted from the sugar cane is used to make 'green' plastic that is 100% recyclable.

Do you want to help improve the environment? If so, you should opt for the Shiva 02!



Range

Cap options

Biodegradable

Biobased

Accessories

Inspiration

Accessories

Fuse display

incl. 10 printed bottles, 450ml

Can be used seperately or in combination with the Shiva display



StarLight Bottle crate

Suitable for transporting up to 8 Shiva or Source bottles, 500ml or 750ml

Only available in black. Own colour possible from 500 pcs onwards!





Start Range Cap options Biodegradable Biobased Accessories Inspiration Tech info Carriage

Inspiration





Tech info

Start

Silk screen prints

For each print colour we make an individual screen.

We can print up to 12 colours (our state of the art printing machine prints 6 colours in one production run).

File specifications

- Adobe Illustrator 8.0 or higher (eps or vector ai file)
- Adobe Photoshop 5.0 or higher (or Adobe in-Design) Per email, max.10 MB or via We Transfer.

Fonts

 $\mbox{\it Mac}$ user: please put the letter type in outline and send us

the Fonts.

PC user: always change letters into outline.

Print area

Bidon 450cc: 198 x 147 mm
Bidon 500cc: 235,5 x 100 mm

• Bidon 750cc: 235,5 x 100 mm & 235,5 x 22 mm (upper print area) Distance between upper and lower part of imprint of the 750ml bottle is 95 mm (heart to heart print)

Full colour process print: CMYK

It could be, that part of the design has to be made up in CMYK and additional pantone colours. For example, text with a specific colour must be made up in an extra spot colour.

Therefore, to ensure your calculations are correct, please always send us the artwork to review the number of colours required.

Printing full colour

When printing a multiple colour design, where the colours meet a 0,5 mm tolerance in closure must be accepted. When printing full colour process CMYK, the end result is mat, pixelated and can deviate from the visual proof. Our raster size is 34 dpi.

Printing on coloured bottles

To print a pantone colour onto a coloured bottle, it's necessary to print a white underlay first. No white underlay is required for grey tints, gold, silver and white. In some cases an outline is visible and has to be accepted. The white underlay is calculated as one extra print colour and one extra screen. If white is already part of the design, there is no extra white underlay required. If in doubt, please contact us for information.

Dark bottles

Dark bottles are more sensitive to scratches and scuff marks.

Carriage/Packing details

Bottles

Packaging

bottle	content	amount	box size	weight
Fuse with fruit fusion	450ml	50 pcs.	33x33x47 cm	4,9 kg
Fuse	450ml	50 pcs.	33x33x47 cm	4,4 kg
Shanti	500ml	25 pcs.	39x39x22 cm	2.50 kg
Shanti	750ml	25 pcs.	39x39x27 cm	3.10 kg
Shiva & Source	500ml	50 pcs.	39x39x40 cm	4.4 kg
Shiva & Source	750ml	50 pcs.	39x39x52 cm	5.4 kg

Big Pallet info

bottle	content	bottle/pallet	Big pallet size
Fuse	450ml	2,100 pcs.	120x120x210 cm
Shanti	500ml	2,025 pcs.	120x120x220 cm
Shanti	750ml	1,575 pcs.	120x120x220 cm
Shiva & Source	500ml	2,250 pcs.	120x120x220 cm
Shiva & Source	750ml	1,800 pcs.	120x120x220 cm

Small Pallet info

bottle	content	bottle/pallet	Small pallet size
Fuse	450ml	1,500 pcs.	80x120x215 cm
Shanti	500ml	1,350 pcs.	80x120x220 cm
Shanti	750ml	1,050 pcs.	80x120x220 cm
Shiva & Source	500ml	1,500 pcs.	80x120x220 cm
Shiva & Source	750ml	1,200 pcs.	80x120x220 cm

Bottle sizes

bottle	content	height	diameter	weight
Fuse with fruit fusion	450ml	230 mm	64 mm	90 grams
Fuse	450ml	230 mm	64 mm	80 grams
Shanti	500ml	202 mm	77 mm	90 grams
Shanti	750ml	257 mm	77 mm	115 grams
Shiva & Source	500ml	196 mm	77 mm	80 grams
Shiva & Source	750ml	250 mm	77 mm	100 grams

StarLight crate

Per pallet size 120x120x220

135 pcs. Packed in individual boxes

200 pcs. in bulk

StarLight in box

Box size = 36x26x21 cm

Weight = 880 grams

UPS

4 pcs. StarLight - 1 package with UPS

50 bottles 500ml & 750ml - 1 package with UPS